



Dart Aerospace Ltd.
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D4407-043
Job Sheet 178279



Part No: D4407-043

Job Qty: 12 ea

Part Name: Bar Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 15.11.16 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Large Fab-3		18L 18-05-29
100	Cold Saw	12 pcs	6/8/18	6/8/18	0.00	1.28	Cold Saw		18L 18-05-29
110	Autoweld 1	12 pcs	6/8/18	6/8/18	0.00	8.45	Automated welding		18L 18-05-30
120	QC	12 pcs	6/8/18	6/8/18	0.00	0.00	QC9		EL
130	QC	12 pcs	6/8/18	6/8/18	0.00	0.00	QC5		EL
140	Packaging	12 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-2		EL
150	QC21-SA	12 Ea	6/8/18	6/8/18	0.00	0.00	QC21		DAS 21 9-00 MAY 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.250x0.500	304 Bar .250 X .500	55.2000 ft (4.6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.250x0.500	55	400	0

Part Specifications

Specifications could not be found.

708
51
36

65'

Plex 5/29/18 11:42 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Suspecte	AGAINST DEPARTMENT/PROCESS		
Date : _____		Step #: _____			
Description Work Order Deviation					
Description area					
Container No: S075792 Part: D4407 - 043 Job No: 178279 Serial No/Batch: S075792 Revision: Inspector: 1270 Aberdeen Street Wellesbury, ON K6A 1K7 CANADA TEL.: 1 813 832-8200 Email: sales@dartaero.com www.dartaerospace.com					
☐ Engineering ☐ Quality ☐ Other 42) Approval ☐ Initialed By ☐ Supervisor Verification ☐ Coordinator Approval					
Root Cause					
Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified	☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due	☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter	☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
OTHER : _____					